

Automatic Veneer Finger Joint Machine

Other name: Vertical core veneer composer machine, vertical veneer core tooth composer machine

After veneer rotary cutting and drying, the medium veneer with different length, uneven thickness, regular or irregular thickness of 1.2-3.6mm is first composed into 4*4 feet by core veneer composer, then entered from two sides of the machine through the full-automatic operation of the machine. Teeth making、Gluing、Teeth alignment、Pressing、Cooling、Stripping and stacking are completed automatically. The whole process, the veneer is composed into the whole long and medium veneer as the user's required size(8*4ft).



FEATURES:

1. this machine function is used to joint the vore veneer from the

vertical direction,

2. this machine can finish the jointing work automatically, can save more time and improve the efficiency.

TECHNICAL PARAMETERS:

Driver:	Servo
Dimension:	6500mm*2550mm*2550mm
Total power:	18.85kw
Veneer thickness:	1.2-3.6mm
Feeding veneer size:	4'x4'
Finished veneer size:	4'x8'
Efficiency:	3-4pcs/minute
Floor area:	23m ²
Weight:	5000kg
PLC:	TAIWAN DELTA PLC
Display:	TAIWAN Weinview
Electric parts:	Schneider
Left veneer driver:	Invt servo motor 3.8kw
Right veneer driver:	Invt servo motor 3.8kw
Veneer tooth driver:	GUOMAO motor 7.5kw
Veneer transfer driver:	GUOMAO motor 0.75kw
Lifting table driver:	Motor + reducer 3kw
Air conditioner:	1.5p ac
Veneer lifting table:	Included
Veneer counter:	Included
Container:	1x40'HC is needed, 2meters length space will be left.
Electric power is needed, no need connect to boiler.	
Hot melt granules is needed, one bag 25kg can joint 3000pcs 4'x8' veneer.	

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