

15 层胶合板热压机 **15LAYERS HOT PRESS MACHINE**



框架采用国标 Q235钢材或锰钢, 全部刨床精加工 Frame adopts GB

Q235 steel or manganese steel,CNC manganese steel, precision process

热压板采用国标 Q235钢材或锰钢, 表面抛光处理

Hot platen uses GB Q235 steel or surface is polished other brands

西门子电机,法国施 耐德电气元件,其它 知名品牌可定制

Siemens motor, Schneider electrical parts or customize

无锡油缸,冷凝铸 铁表面镀铬,加重 改进型

WUXI cylinder, made by cast iron Chrome-faced, heavy duty type

产品参数 PRODUCT PARAMETERS			
Model Number:	YHHPR-50-15A		
Nominal pressure:	500T		
Layers:	15		
Boards inlet method:	Transverse		
Opening distance:	70mm		
Quantity of hot platens:	16		
Size of hot platen:	1370*2700*42mm		
Hot platen inside pipeline:	Two inlets and two outlets		
Quantity of cylinders:	2pcs		
Diameter of main cylinders:	360mm		
Working stroke of cylinders:	1050mm		
Allowed pressure:	<=25Mpa		
Closing time of no-loading:	15-18seconds		
Flow of low pressure pump:	250*2pcs		
Allowed pressure:	ЗМра		
Motor power :	15kw*2pcs		
Flow of high pressure pump:	25		
Allowed pressure:	25Mpa		
Power of motor:	7.5kw		
Dimension:	3700*1370*4960mm		
Controlling methods:	Automatic hydraulic stations		
Hydraulic station brand:	Wuxi brand		
Thickness of up and down column:	900mm		
Main steel plate thickness:	35mm		
Total weight of this machine:	34t		
Heating medium:	Thermal oil		
Controller electrical parts:	Delta,Schneider,Siemens PLC, Siemens Touching Screen		

产品实景拍摄 MACHINE LIVE PHOTO





产品结构细节 MACHINE STRUCTURE DETAILS



1. CNC Planer Precision Process Frame

Frame is made by CNC planer precision process, To make sure plywood thickness accuracy and uniform. The frame uses GB Q235 steel or Manganese steel. Steel thickness is calculated according to machine pressure. 500T usually pressure steel thickness is 35mm.





2. Polishing Hot Platen

The hot platen is after polishing, very smooth and high accuracy. Thermal oil double inlet and double outlet huge heating energy and quick transfer. Thickness error is less than 1mm, heating transfer uniform and surface temperature error is very less.

3. WUXI Chrome-faced Cylinder

WUXI brand cylinder, chrome-faced, anti-rust treatment, iron cast and heavy duty. 360mm diameter cylinder of hot press machine weight is 1.9T.





4. Silent Dustproof Hydraulic Station

Hydraulic station uses TAIWAN hydraulic technology. It uses Siemens brand motor,, KINYUN solenoid valve, TAIWAN HEANG hydraulic pump. It has slient, dustproof and no-maintance advantage.

5. DELTA Full Automatic PLC System

The control cabinet adopts TAIWAN DELTA full automatic PLC system, the machine runs automatically, operation easily. It uses France Schneider brand electrical parts. And allow customize other brand according to client's requirement.



沂河公司发货实景 YIHE COMPANY SHIPMENT DETAILS



沂河公司资质 YIHE COMPANY CERTIFICATE











沂河公司更多产品信息 YIHE COMPANY MORE PRODUCTS INFORMATION



Shandong Linyi Jianye Shunda Machinery Co., Ltd.(formerly Linyi Jianye Machinery Factory)founded in 1991, is a set of production, sales, service, reach and development as one of the multi-company and multi-category professional manufacturers of wood machinery,

It is a modern management services company, under the construction industry Shunda Machinery Manufactur of Zhu Bao Branch, Jianye Rubber Products Factory and Jinze import and Export Co., Ltd.

After more than 20 years of continuous development and growth, under the sincere cultivation of the vast number of customers and the joint efforts of all the employees of the company, Now we have the brand of "Yihe" and six categories of series.Glue spreader machine series, drying machine series, hot press machine series, sawing machine series, in the patchwork (scraper) series and rubber products series.Become more than 40 kinds of products of large and medium-sized wood machinery professional manufacturers.

The company always adheres to the service aim of the brand, high efficiency, honesty and pragmatism, and sincerely expects to cooperate, develop and progress with domestic and foreign businessmen.With sophisticated equipment, advanced processing technology and perfect testing methods, the company continuously improves its technical level and strives to provide satisfactory professional and personalized wood-based panel machinery manufacturing and service for the vast majority of wood processing enterprises at home and abroad.Domestic and foreign businessmen are welcome to visit.

For more information, please visit our company website: <u>www.yihemachinery.com</u>

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